



WEPM5&WEPM

Frequency Control Permanent Magnet
Synchronous Motor

WOLONG
Power your future

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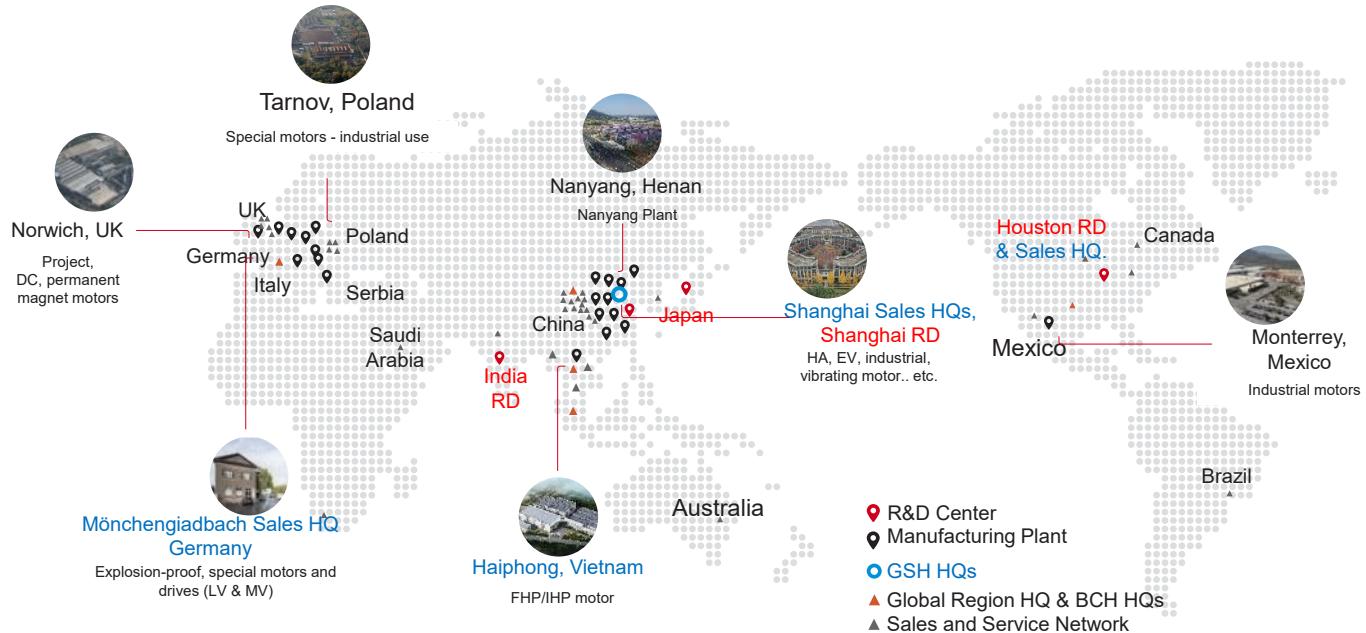
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WD100 High Performance Drive
Wolong Digital Service

Wolong Group

Wolong, founded in 1984 and headquartered in Shaoxing, Zhejiang Province, is a global leading industrial enterprise committed to providing safe, efficient, smart and green power drive system solutions with life-long supporting services to global users.

By utilizing cutting edge permanent magnet, nanotechnology and silicon carbide technologies, Wolong has built the China's first motor material demonstration platform, that satisfy the highest standards for power density and energy efficiency of motors and generators. With more than 30 years of development, the company has grown into one of the World's top three motor and drive manufacturers and sales enterprises. Wolong insists on technological innovation to lead the industrial reform, actively supports business digital transformation, continuously develops efficient drive system solutions and creates smart industry brain for the motor and drive life cycle management.



Product Overview

Product description

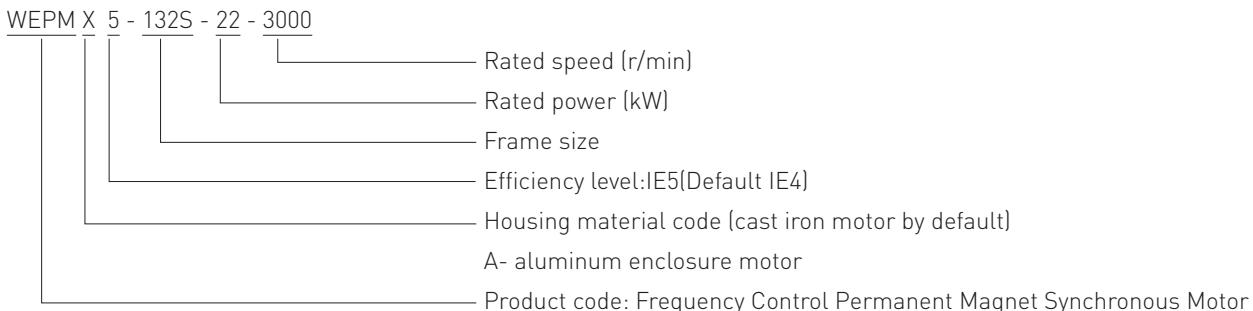
WEPM5&WEPM series variable frequency speed-regulating permanent magnet synchronous motor are ultra-efficient permanent magnet motors. They are designed with rare earth permanent magnet materials and their efficiency conforms IE5 to IE4 grade. It has higher efficiency and power density than the induction motor, and the frame size of the same power and torque output motor is smaller.

The motor adopts self-fan cooling design, can be driven in the frequency converter speed regulation operation without forced ventilation and cooling. It has low speed constant torque operation ability, wide speed range, high efficiency features with a full range. The mounting size of each frame is consistent with the induction motor, and in line with IEC and relevant national standards, convenient for customers to install and use.

The series motors are featured by beautiful appearance, high efficiency, low noise, low vibration, safety and reliability, and easy maintenance. Widely used in pumps, fans, air compressors, machine tools, reducers, packaging machinery, mining machinery, construction machinery and other types of transmission machinery industry.

WEPM5&WEPM series variable frequency speed-regulating permanent magnet synchronous motors can be matched with multiple brands of universal frequency converters. After long-term experiment, it has the best performance when matched with Wolong WD100 series high performance vector inverter. The motor supporting digital services, will be the motor and drive data collection, uploaded to Shun Zhiyun (iMotorLinx) industrial Internet platform, to achieve remote control of the system, state Monitoring and troubleshooting.

▼ Nomenclature



Aluminium motor
Flexible feet
Frame size 56-160



Cast iron motor
Fixed feet
Frame size 80-315

▼ Specification

Efficiency level: IE5

| The motor features | | |
|---------------------------|--|---|
| Item | Standard features | Optional (special) |
| Frame size | 63~315 | - |
| Rated power | 0.18~315kW | - |
| Rated speed | 3000 ,1500 ,1000r/min | - |
| Rated voltage | 380V | 400V or customization |
| Duty | S1 | S2, S3 and so on |
| Mounting option | B3 | B5, B35, V1 and so on |
| Insulation | F(Δ T 80K) | H |
| S.F | 1 | >1.0 |
| Protection | IP55 | IP56, IP65, IP66 and so on |
| Cooling mode | IC411 | IC416 |
| Frame material | Cast iron | Cast aluminium |
| Terminal box material | Cast aluminium | - |
| Terminal box position | Top | Right or left |
| Bearing lubrication | H180 and below --Maintenance-free bearings, H200 and above-- Open type bearing with oil injection and discharge device | |
| Thermal protection device | - | PTC, PTO, PT100, PT1000, Anti-condensation heater |
| Converter | Federal color code 33303 | customization |

Efficiency level: IE4

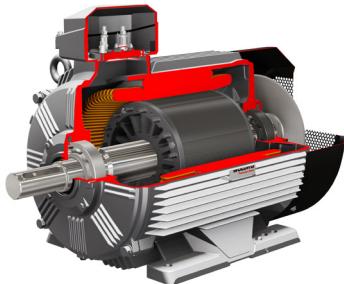
| The motor features | | |
|---------------------------|--|---|
| Item | Standard features | Optional (special) |
| Frame size | 56~315 | - |
| Rated power | 0.25~315kW | - |
| Rated speed | 3000 ,1500 ,1000r/min | - |
| Rated voltage | 380V | 400V or customization |
| Duty | S1 | S2, S3 and so on |
| Mounting option | B3 | B5, B35, V1 and so on |
| Insulation | F(Δ T 80K) | H |
| S.F | 1 | >1.0 |
| Protection | IP55 | IP56, IP65, IP66 and so on |
| Cooling mode | IC411 | IC416 |
| Frame material | Cast iron | Cast aluminium |
| Terminal box material | Cast aluminium | - |
| Terminal box position | Top | Right or left |
| Bearing lubrication | H180 and below --Maintenance-free bearings, H200 and above-- Open type bearing with oil injection and discharge device | |
| Thermal protection device | - | PTC, PTO, PT100, PT1000, Anti-condensation heater |
| Converter | Federal color code 33303 | customization |

Note: The voltage is the input voltage when the motor drives the frequency converter to run.

Motor technology advantages

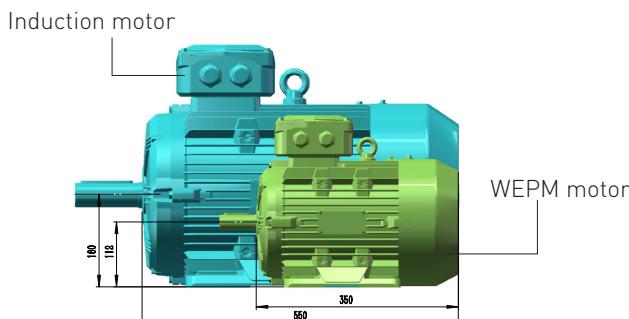
▼ Advantage of WE platform

- WEPM5&WEPM series motors inherit the innovative features of the WE induction motor series uniformly designed by Wolong, with simple and elegant appearance, outstanding texture, high recognition and perfect combination of appearance and function.
- The shape of the terminal box with hexagonal elements increases the internal space and makes the electrical safety performance more reliable.
- H180 and below frame size can provide top lifting ring or horizontal side lifting ring; H200 and above frame size adopts double lifting ring, with high safety coefficient and large lifting margin;
- Adopting the optimal design of the blade and chassis taper, the overall optimization and simulation design of the cooling air circuit composed of the wind cover to realize the optimization of the cooling effect;
- The machine is compact in design, IEC standard in size, high interchangeability and flexible in outlet;



▼ High power density advantage - Low volume and reduced weight

Permanent magnet synchronous motor with IE4&IE5 efficiency, compared with the same power and speed induction motor (IE3), the volume is reduced by 1-2 frame size, not only improve the motor efficiency, but also reduce the motor weight and volume. WEPM motors have shafts and bearings that can withstand higher power and torque in a smaller housing size.



IE4 18.5kW 3000r/min WEPM VS IE3 18.5kW 2P induction motor

▼ Lower noise

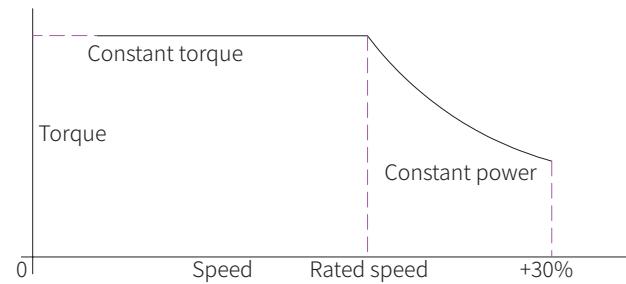
Compared with the induction motor, WEPM motor significantly reduces the loss, so the cooling fan used is smaller, which significantly reduces the noise of the motor, and the noise reduction effect can be up to 15 dB(A).

| Output power (kW) | Frame | | | Noise dB(A) | | |
|-------------------|-----------|------------|-------------|---------------|----------------|-----------------|
| | WE3 (IE3) | WEPM (IE4) | WEPM5 (IE5) | WE3 (IE3) LwA | WEPM (IE4) LwA | WEPM5 (IE5) LwA |
| 0.75 | 80M | 56M | 71M | 62 | 61 | 62 |
| 1.1 | 80M | 63M | 71M | 62 | 61 | 62 |
| 1.5 | 90S | 63M | 80M | 67 | 61 | 62 |
| 2.2 | 90L | 71M | 80M | 67 | 61 | 62 |
| 3 | 100L | 80M | 90S | 74 | 62 | 67 |
| 4 | 112M | 80M | 90L | 77 | 62 | 67 |
| 5.5 | 132S | 90L | 112M | 79 | 67 | 77 |
| 7.5 | 132S | 100L | 112M | 79 | 67 | 77 |
| 11 | 160M | 100L | 132S | 81 | 74 | 79 |
| 15 | 160M | 112M | 132S | 81 | 77 | 79 |
| 18.5 | 160L | 112M | 132M | 81 | 77 | 79 |
| 22 | 180M | 132S | 132M | 83 | 79 | 79 |
| 30 | 200L | 132M | 160M | 84 | 79 | 81 |
| 37 | 200L | 160M | 160L | 84 | 81 | 81 |
| 45 | 225M | 160M | 180M | 86 | 81 | 83 |

Note: IE3 induction motor with 2 poles and permanent magnet synchronous motor with IE4&IE5 3000r/min are used for comparison

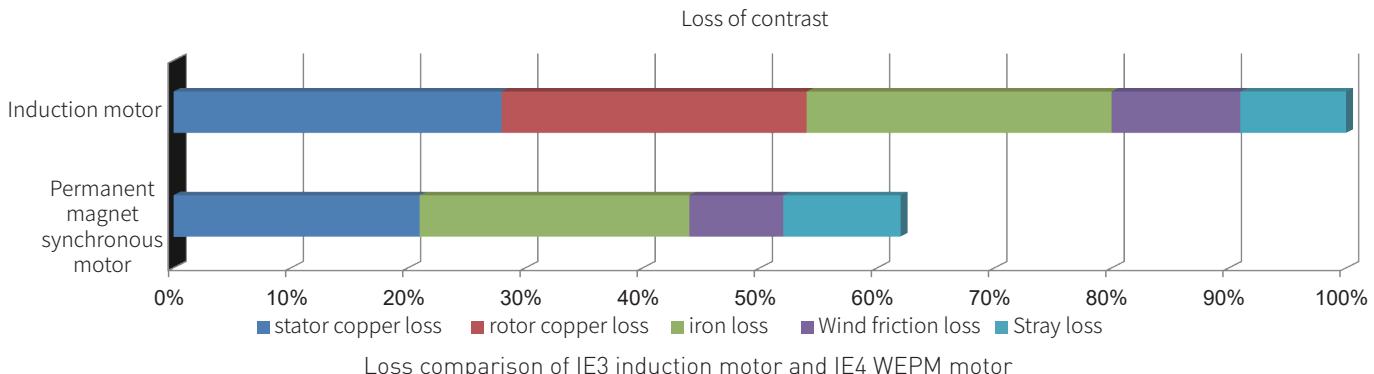
▼ Maintain constant torque in a wide range of speed regulation

The motors can operate at constant torque over a wide range of rotational speeds, no need for forced ventilation. This feature makes it an ideal choice for applications that require variable speed and constant torque, even at low speeds, without the need for an encoder.



▼ loss reduction

Compared with IE3 induction motor, the loss is greatly reduced

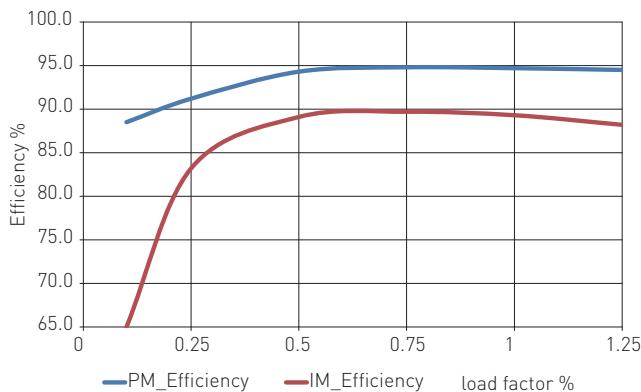


▼ The motor provides ultra-high efficiency at full range of speeds or loads

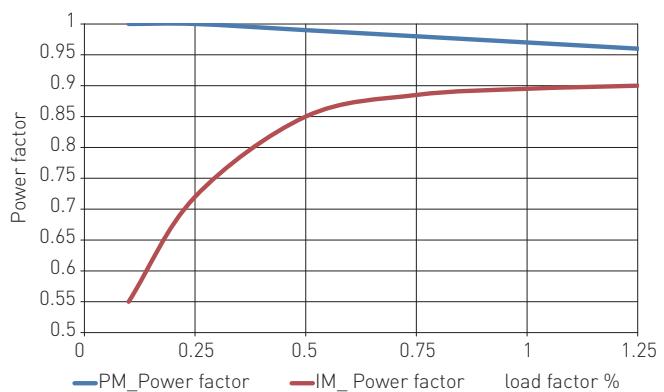
WEPM series permanent magnet synchronous motor rotor relies on permanent magnet to generate magnetic field, no need for reactive excitation current, can significantly improve the power factor (up to 1), regardless of speed or load, can provide ultra-high efficiency. It has superior efficiency compared with the induction motor in the full speed range, especially in the case of low speed or low torque output, the efficiency and power factor increase are more significant.

Efficiency and power factor curves under rated speed variable torque operation

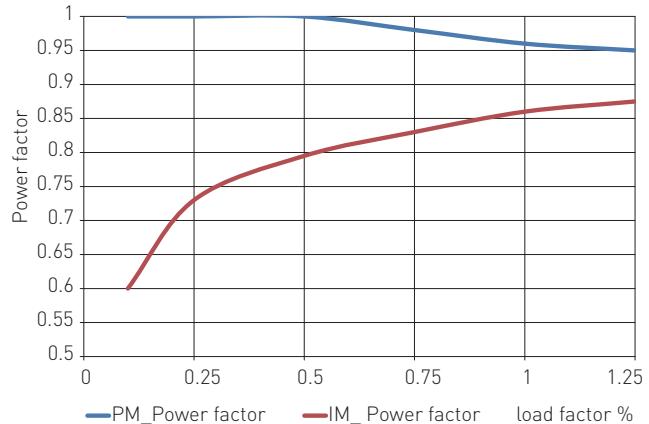
Efficiency curve (permanent magnet motor and induction motor)



Power factor curve (permanent magnet motor and induction)



Efficiency and power factor curves of fan & pump under frequency conversion operation



WEPMA5-1000r/min IE5 Standard frame size Aluminum housing motor

| Type | Rated power | | Frame | Full-load torque Nm | pole | Frequency | 380 V | | | Ke V/krpm | Noise | | Moment of inertia kgm ² ×10 ⁻³ | Weight kg | |
|----------------------|-------------|------|-------|---------------------|------|-----------|---------------------------|--------------|------|-----------|-----------------------|-----------------------|--|-----------|------|
| | kW | HP | | | | | Speed n min ⁻¹ | Efficiency % | P.F. | | L _{WA} dB(A) | L _{PA} dB(A) | | | |
| WEPMA5-71M-0.18-1000 | 0.18 | 0.25 | 71M | 1.7 | 4 | 33.3 | 1000 | 74.6 | 0.95 | 0.36 | 292 | 40 | 52 | 0.53 | 6.0 |
| WEPMA5-71M-0.25-1000 | 0.25 | 0.35 | 71M | 2.4 | 4 | 33.3 | 1000 | 78.1 | 0.95 | 0.50 | 315 | 40 | 52 | 0.86 | 7.7 |
| WEPMA5-80M-0.37-1000 | 0.37 | 0.5 | 80M | 3.5 | 4 | 33.3 | 1000 | 81.6 | 0.95 | 0.7 | 308 | 42 | 54 | 1.18 | 10.6 |
| WEPMA5-80M-0.55-1000 | 0.55 | 0.75 | 80M | 5.3 | 4 | 33.3 | 1000 | 85.9 | 0.95 | 1.1 | 303 | 42 | 54 | 1.87 | 11.4 |
| WEPMA5-90S-0.75-1000 | 0.75 | 1 | 90S | 7.2 | 4 | 33.3 | 1000 | 87.4 | 0.95 | 1.5 | 305 | 45 | 57 | 2.12 | 13.8 |
| WEPMA5-90L-1.1-1000 | 1.1 | 1.5 | 90L | 10.5 | 4 | 33.3 | 1000 | 88.7 | 0.95 | 2.2 | 307 | 45 | 57 | 3.45 | 16.4 |
| WEPMA5-100L-1.5-1000 | 1.5 | 2 | 100L | 14.3 | 4 | 33.3 | 1000 | 89.9 | 0.95 | 2.9 | 321 | 49 | 61 | 8.77 | 24.0 |
| WEPMA5-112M-2.2-1000 | 2.2 | 3 | 112M | 21.0 | 4 | 33.3 | 1000 | 90.9 | 0.95 | 4.1 | 327 | 53 | 65 | 12.9 | 31.0 |
| WEPMA5-132S-3-1000 | 3 | 4 | 132S | 28.7 | 4 | 33.3 | 1000 | 91.8 | 0.95 | 5.5 | 318 | 57 | 69 | 55.5 | 35.7 |
| WEPMA5-132M-4-1000 | 4 | 5.5 | 132M | 38.2 | 6 | 50 | 1000 | 92.7 | 0.95 | 7.3 | 322 | 57 | 69 | 70.1 | 43.1 |
| WEPMA5-132M-5.5-1000 | 5.5 | 7.5 | 132M | 47.8 | 6 | 50 | 1000 | 93.4 | 0.95 | 10.0 | 322 | 57 | 69 | 87.7 | 51.5 |
| WEPMA5-160M-7.5-1000 | 7.5 | 10 | 160M | 71.7 | 6 | 50 | 1000 | 94 | 0.95 | 13.5 | 327 | 60 | 73 | 84.6 | 64.9 |
| WEPMA5-160L-11-1000 | 11 | 15 | 160L | 105.0 | 6 | 50 | 1000 | 94.5 | 0.95 | 19.8 | 338 | 60 | 73 | 116 | 81.5 |

Note: The above electrical parameters have taken into account the influence of inverter voltage drop, and the difference of inverter performance will bring some deviation, which is for reference only.

WEPM5-1000r/min IE5 Standard frame size Cast iron motor

| Type | Rated power | | Frame | Full-load torque Nm | pole | Frequency | 380 V | | | Ke V/krpm | Noise | | Moment of inertia kgm ² ×10 ⁻³ | Weight kg | |
|----------------------|-------------|------|-------|---------------------|------|-----------|---------------------------|--------------|------|-----------|-----------------------|-----------------------|--|-----------|------|
| | kW | HP | | | | | Speed n min ⁻¹ | Efficiency % | P.F. | | L _{WA} dB(A) | L _{PA} dB(A) | | | |
| WEPM5-80M-0.37-1000 | 0.37 | 0.5 | 80M | 3.5 | 4 | 33.3 | 1000 | 81.6 | 0.95 | 0.7 | 308 | 42 | 54 | 1 | 16.3 |
| WEPM5-80M-0.55-1000 | 0.55 | 0.75 | 80M | 5.3 | 4 | 33.3 | 1000 | 85.9 | 0.95 | 1.1 | 303 | 42 | 54 | 2 | 17.2 |
| WEPM5-90S-0.75-1000 | 0.75 | 1 | 90S | 7.2 | 4 | 33.3 | 1000 | 87.4 | 0.95 | 1.5 | 305 | 45 | 57 | 2 | 21.2 |
| WEPM5-90L-1.1-1000 | 1.1 | 1.5 | 90L | 10.5 | 4 | 33.3 | 1000 | 88.7 | 0.95 | 2.2 | 307 | 45 | 57 | 3 | 24.6 |
| WEPM5-100L-1.5-1000 | 1.5 | 2 | 100L | 14.3 | 4 | 33.3 | 1000 | 89.9 | 0.95 | 2.9 | 321 | 49 | 61 | 9 | 35.7 |
| WEPM5-112M-2.2-1000 | 2.2 | 3 | 112M | 21.0 | 4 | 33.3 | 1000 | 90.9 | 0.95 | 4.1 | 327 | 53 | 65 | 13 | 44.7 |
| WEPM5-132S-3-1000 | 3 | 4 | 132S | 28.7 | 4 | 33.3 | 1000 | 91.8 | 0.95 | 5.5 | 318 | 57 | 69 | 56 | 54.7 |
| WEPM5A-132M-4-1000 | 4 | 5.5 | 132M | 38.2 | 6 | 50 | 1000 | 92.7 | 0.95 | 7.3 | 322 | 57 | 69 | 70 | 64.0 |
| WEPM5A-132M-5.5-1000 | 5.5 | 7.5 | 132M | 47.8 | 6 | 50 | 1000 | 93.4 | 0.95 | 10.0 | 322 | 57 | 69 | 88 | 72.5 |
| WEPM5-160M-7.5-1000 | 7.5 | 10 | 160M | 71.7 | 6 | 50 | 1000 | 94 | 0.95 | 13.5 | 327 | 60 | 73 | 85 | 97.9 |
| WEPM5-160L-11-1000 | 11 | 15 | 160L | 105.0 | 6 | 50 | 1000 | 94.5 | 0.95 | 19.8 | 338 | 60 | 73 | 116 | 118 |
| WEPM5-180L-15-1000 | 15 | 20 | 180L | 143.0 | 8 | 66.7 | 1000 | 94.9 | 0.95 | 26.5 | 336 | 60 | 73 | 183 | 146 |
| WEPM5-200L-18.5-1000 | 18.5 | 25 | 200L | 177.0 | 8 | 66.7 | 1000 | 95.3 | 0.95 | 33 | 324 | 60 | 73 | 341 | 222 |
| WEPM5-200L-22-1000 | 22 | 30 | 200L | 210.0 | 8 | 66.7 | 1000 | 95.6 | 0.95 | 38 | 322 | 60 | 73 | 444 | 251 |
| WEPM5-225M-30-1000 | 30 | 41 | 225M | 287.0 | 8 | 66.7 | 1000 | 95.8 | 0.95 | 54 | 326 | 61 | 74 | 654 | 290 |
| WEPM5-250M-37-1000 | 37 | 50 | 250M | 354.0 | 8 | 66.7 | 1000 | 96 | 0.95 | 64 | 324 | 62 | 76 | 1038 | 394 |
| WEPM5-280S-45-1000 | 45 | 61 | 280S | 430.0 | 8 | 66.7 | 1000 | 96.2 | 0.95 | 78 | 317 | 64 | 78 | 1292 | 484 |
| WEPM5-280M-55-1000 | 55 | 75 | 280M | 525.0 | 8 | 66.7 | 1000 | 96.3 | 0.95 | 96 | 321 | 64 | 78 | 1508 | 532 |
| WEPM5-315S-75-1000 | 75 | 102 | 315S | 716.0 | 8 | 66.7 | 1000 | 96.4 | 0.95 | 131 | 320 | 69 | 83 | 2140 | 835 |
| WEPM5-315M-90-1000 | 90 | 123 | 315M | 890.0 | 8 | 66.7 | 1000 | 96.5 | 0.95 | 156 | 315 | 69 | 83 | 2509 | 912 |
| WEPM5-315L-110-1000 | 110 | 150 | 315L | 1051.0 | 8 | 66.7 | 1000 | 96.6 | 0.95 | 197 | 316 | 69 | 83 | 3002 | 966 |
| WEPM5-315L-132-1000 | 132 | 180 | 315L | 1261 | 8 | 66.7 | 1000 | 96.8 | 0.95 | 235 | 311 | 69 | 83 | 3618 | 1032 |

Note: The above electrical parameters have taken into account the influence of inverter voltage drop, and the difference of inverter performance will bring some deviation, which is for reference only.

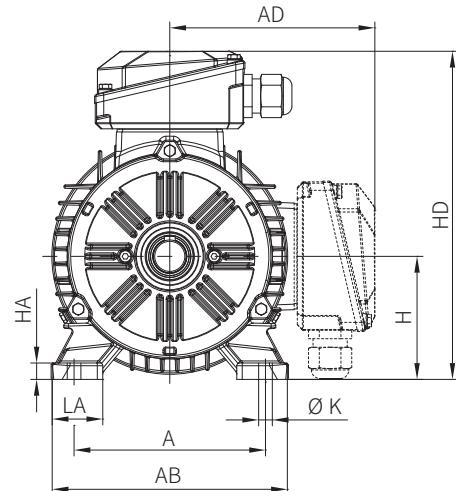
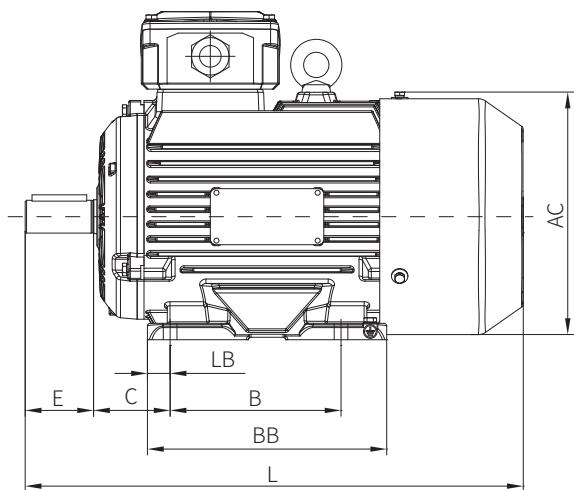
Motor installation and dimensions

▼ B3 Motor installation and dimensions

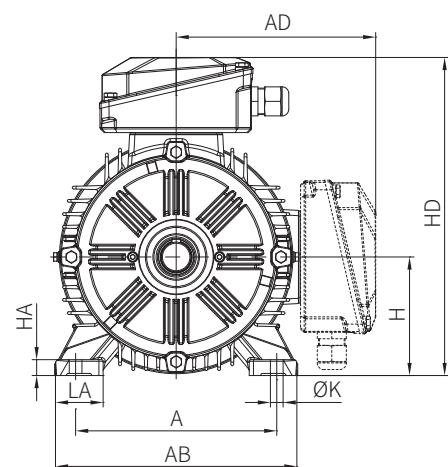
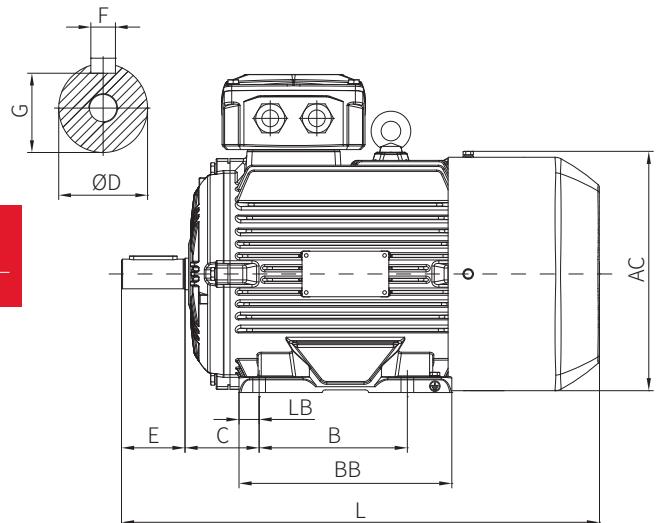
B3 Cast iron

IM B3
IM 1001
80~100

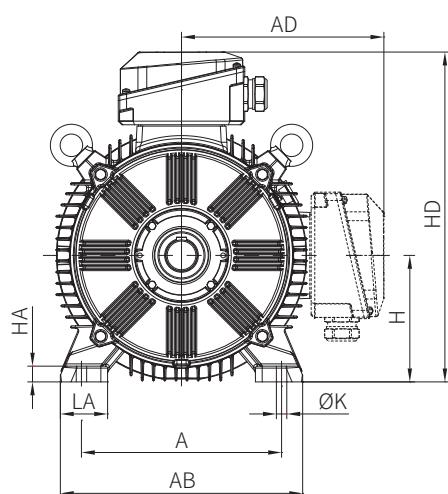
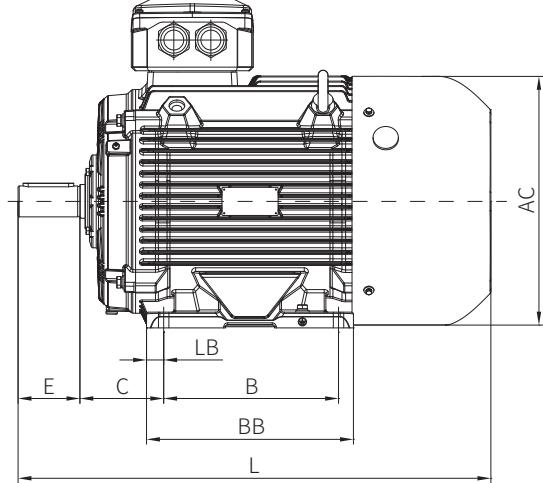
56~90S without eyebolt



IM B3
IM 1001
112~180



IM B3
IM 1001
200~315



B3 Cast iron IE5

| Frame | Speed (r/min) | Mounting dimensions (mm) | | | | | | | | | Boundary dimension (mm) | | | | | | | | |
|-------|------------------|--------------------------|-----|-----|----|-----|----|------|-----|------|-------------------------|------|-----|-----|----|-----|-----|-----|--------------|
| | | A | B | C | D | E | F | G | H | K | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 80M | 1000~3000 | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 32 | 15 | 157 | 146 | 10 | 163 | 136 | 221 | 299 [320] |
| 90S | 1000~3000 | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 37 | 16.6 | 172 | 153 | 12 | 177 | 149 | 244 | 329 |
| 90L | 1000~3000 | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 37 | 16.6 | 172 | 175 | 12 | 177 | 149 | 244 | 351 [370] |
| 100L | 1000~3000 | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 45 | 19 | 200 | 198 | 15 | 208 | 163 | 268 | 401 |
| 112M | 1000~3000 | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 45 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 [465] |
| 132S | 1000~3000 | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 56.5 | 21.5 | 262 | 184 | 18 | 252 | 203 | 340 | 454 |
| 132M | 1000~1500 | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 56.5 | 21.5 | 262 | 222 | 18 | 252 | 203 | 340 | 492 |
| 160M | 1000~3000 | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 65 | 46 | 314 | 280 | 20 | 318 | 256 | 421 | 590 |
| 160L | 1000~3000 | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 65 | 46 | 314 | 324 | 20 | 318 | 256 | 421 | 634 |
| 180M | 1500~3000 | 279 | 241 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 68 | 26.5 | 349 | 297 | 22 | 360 | 279 | 463 | 655 |
| 180L | 1000~1500 | 279 | 279 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 68 | 26.5 | 349 | 335 | 22 | 360 | 279 | 463 | 693 |
| 200L | 1000~3000 | 318 | 305 | 133 | 55 | 110 | 16 | 49 | 200 | 18.5 | 84 | 30 | 388 | 380 | 25 | 396 | 321 | 526 | 796 |
| 225S | 1500 | 356 | 286 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 84 | 43 | 431 | 368 | 28 | 442 | 345 | 570 | 846 |
| 225M | 3000 | 356 | 311 | 149 | 55 | 110 | 16 | 49 | 225 | 18.5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 841 |
| 225M | 1000~1500 | 356 | 311 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 871 |
| 250M | 3000 | 406 | 349 | 168 | 60 | 140 | 18 | 53 | 250 | 24 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 250M | 1000~1500 | 406 | 349 | 168 | 65 | 140 | 18 | 58 | 250 | 24 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 280S | 3000 | 457 | 368 | 190 | 65 | 140 | 18 | 58 | 280 | 24 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280S | 1000~1500 | 457 | 368 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280M | 3000 | 457 | 419 | 190 | 65 | 140 | 18 | 58 | 280 | 24 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 280M | 1000~1500 | 457 | 419 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 315S | 3000 | 508 | 406 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1190 |
| 315S | 1000~1500 | 508 | 406 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1220 |
| 315M | 3000 | 508 | 457 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1290 |
| 315M | 1000~1500 | 508 | 457 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |
| 315L | 3000 | 508 | 508 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1290 |
| 315L | 1000~1500 | 508 | 508 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |

Note: The dimensions in brackets are the dimensions of the descending center height series.

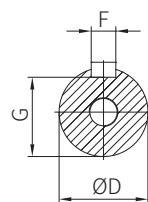
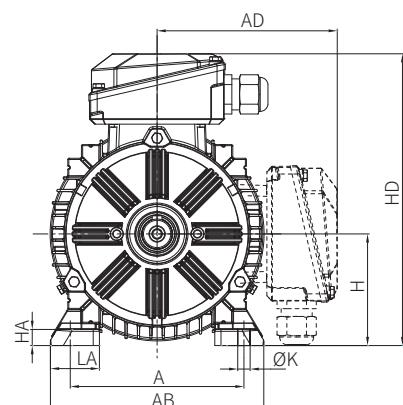
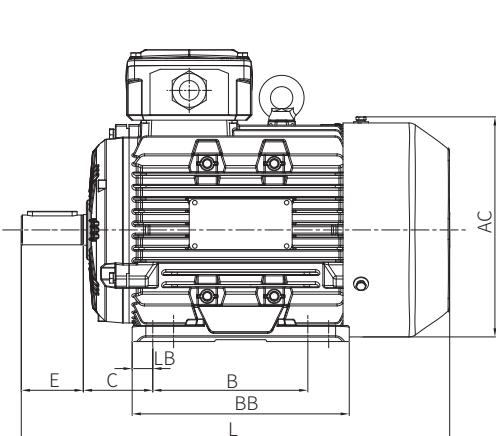
B3 Cast iron IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | Boundary dimension (mm) | | | | | | | | |
|-------|--------------------------|-----|-----|----|-----|----|------|-----|------|-------------------------|------|-----|-----|----|-----|-----|-----|------|
| | A | B | C | D | E | F | G | H | K | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 80M | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 32 | 15 | 157 | 146 | 10 | 163 | 136 | 221 | 299 |
| 90S | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 37 | 16.6 | 172 | 153 | 12 | 177 | 149 | 244 | 329 |
| 90L | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 37 | 16.6 | 172 | 175 | 12 | 177 | 149 | 244 | 351 |
| 100L | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 45 | 19 | 200 | 198 | 15 | 208 | 163 | 268 | 401 |
| 112M | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 45 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 |
| 132S | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 56.5 | 21.5 | 262 | 184 | 18 | 252 | 203 | 340 | 454 |
| 132M | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 56.5 | 21.5 | 262 | 222 | 18 | 252 | 203 | 340 | 492 |
| 160M | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 65 | 46 | 314 | 280 | 20 | 318 | 256 | 421 | 590 |
| 160L | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 65 | 46 | 314 | 324 | 20 | 318 | 256 | 421 | 634 |
| 180M | 279 | 241 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 68 | 26.5 | 349 | 297 | 22 | 360 | 279 | 463 | 655 |
| 180L | 279 | 279 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 68 | 26.5 | 349 | 335 | 22 | 360 | 279 | 463 | 693 |
| 200L | 318 | 305 | 133 | 55 | 110 | 16 | 49 | 200 | 18.5 | 84 | 30 | 388 | 380 | 25 | 396 | 321 | 526 | 796 |
| 225S | 356 | 286 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 84 | 43 | 431 | 368 | 28 | 442 | 345 | 570 | 846 |
| 225M | 356 | 311 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 871 |
| 250M | 406 | 349 | 168 | 65 | 140 | 18 | 58 | 250 | 24 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 280S | 457 | 368 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280M | 457 | 419 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 315S | 508 | 406 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1220 |
| 315M | 508 | 457 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |

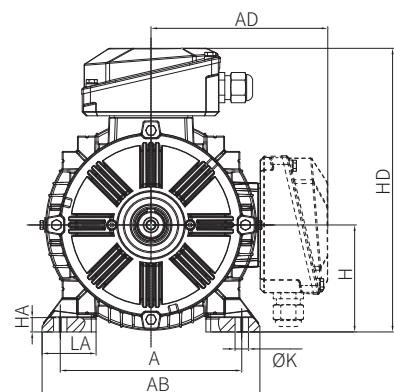
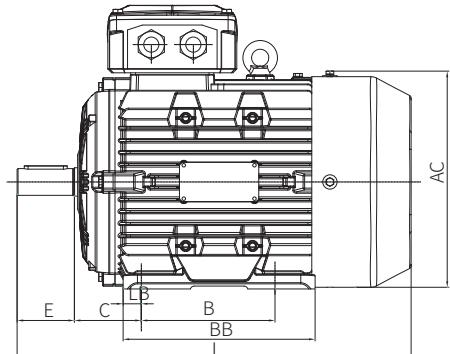
B3 Cast aluminum

IM B3
IM 1001
56~100

56~90S without eyebolt



IM B3
IM 1001
112~160



B3 Cast aluminum IE5

| Frame | Speed (r/min) | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | | | | | |
|-------|------------------|--------------------------|-----|-----|----|-----|----|------|-----|------|------|-------------------------|-----|-----|----|-----|-----|-----|--------------|
| | | A | B | C | D | E | F | G | H | K | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 63M | 1000~3000 | 100 | 80 | 40 | 11 | 23 | 4 | 8.5 | 63 | 7 | 31 | 12.5 | 125 | 100 | 8 | 125 | 102 | 165 | 233 |
| 71M | 1000~3000 | 112 | 90 | 45 | 14 | 30 | 5 | 11 | 71 | 7 | 30 | 14.5 | 138 | 115 | 9 | 141 | 110 | 181 | 250 |
| 80M | 1000~3000 | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 38.5 | 12.5 | 156 | 125 | 10 | 160 | 131 | 211 | 315 (336) |
| 90S | 1000~3000 | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 39.5 | 16.6 | 172 | 150 | 13 | 177 | 149 | 244 | 329 |
| 90L | 1000~3000 | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 39.5 | 16.6 | 172 | 175 | 13 | 177 | 149 | 244 | 351 (370) |
| 100L | 1000~3000 | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 46.5 | 19 | 200 | 198 | 13 | 208 | 163 | 268 | 401 |
| 112M | 1000~3000 | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 56.5 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 (465) |
| 132S | 1000~3000 | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 60 | 45 | 262 | 230 | 18 | 260 | 210 | 345 | 450 |
| 132M | 1000~3000 | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 60 | 36 | 262 | 250 | 18 | 260 | 210 | 345 | 490 |
| 160M | 1000~3000 | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 69.5 | 27 | 314 | 280 | 20 | 320 | 260 | 422 | 620 |
| 160L | 1000~3000 | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 69.5 | 27 | 314 | 324 | 20 | 320 | 260 | 422 | 665 |

Note: The dimensions in brackets are the dimensions of the descending center height series.

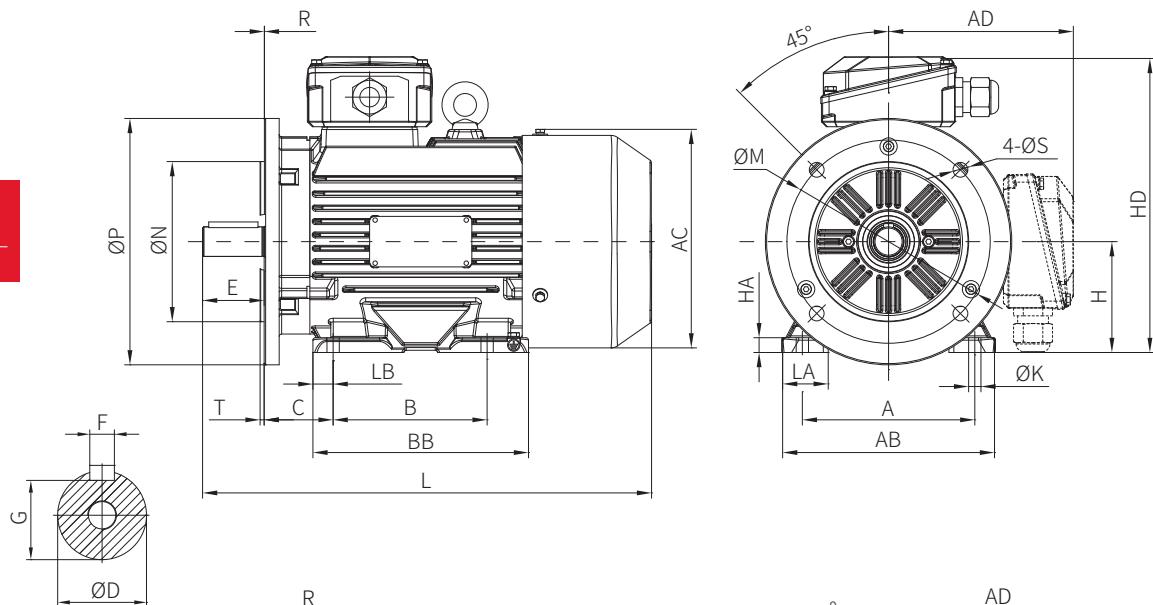
B3 Cast aluminum IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | | | | | |
|-------|--------------------------|-----|-----|----|-----|----|------|-----|------|------|-------------------------|-----|-----|-----|-----|-----|-----|-----|
| | A | B | C | D | E | F | G | H | K | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 56M | 90 | 71 | 36 | 9 | 20 | 3 | 7.2 | 56 | 6 | 25 | 12.5 | 110 | 91 | 7.5 | 106 | 96 | 152 | 186 |
| 63M | 100 | 80 | 40 | 11 | 23 | 4 | 8.5 | 63 | 7 | 31 | 12.5 | 125 | 100 | 8 | 125 | 102 | 165 | 233 |
| 71M | 112 | 90 | 45 | 14 | 30 | 5 | 11 | 71 | 7 | 30 | 14.5 | 138 | 115 | 9 | 141 | 110 | 181 | 250 |
| 80M | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 38.5 | 12.5 | 156 | 125 | 10 | 160 | 131 | 211 | 315 |
| 90S | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 39.5 | 16.6 | 172 | 150 | 13 | 177 | 149 | 244 | 329 |
| 90L | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 39.5 | 16.6 | 172 | 175 | 13 | 177 | 149 | 244 | 351 |
| 100L | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 46.5 | 19 | 200 | 198 | 13 | 208 | 163 | 268 | 401 |
| 112M | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 56.5 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 |
| 132S | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 60 | 45 | 262 | 230 | 18 | 260 | 210 | 345 | 450 |
| 132M | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 60 | 36 | 262 | 250 | 18 | 260 | 210 | 345 | 490 |
| 160M | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 69.5 | 27 | 314 | 280 | 20 | 320 | 260 | 422 | 620 |
| 160L | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 69.5 | 27 | 314 | 324 | 20 | 320 | 260 | 422 | 665 |

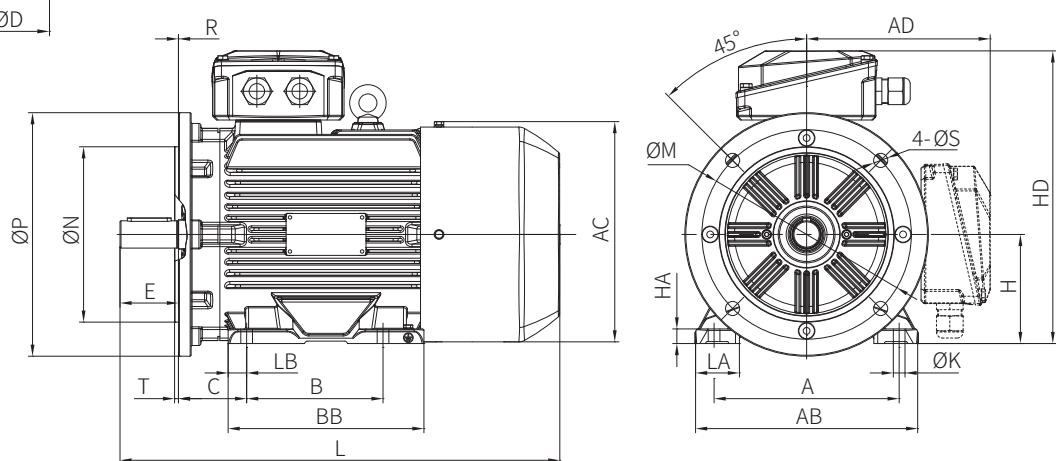
▼ B35 Motor installation and dimensions

B35 Cast iron

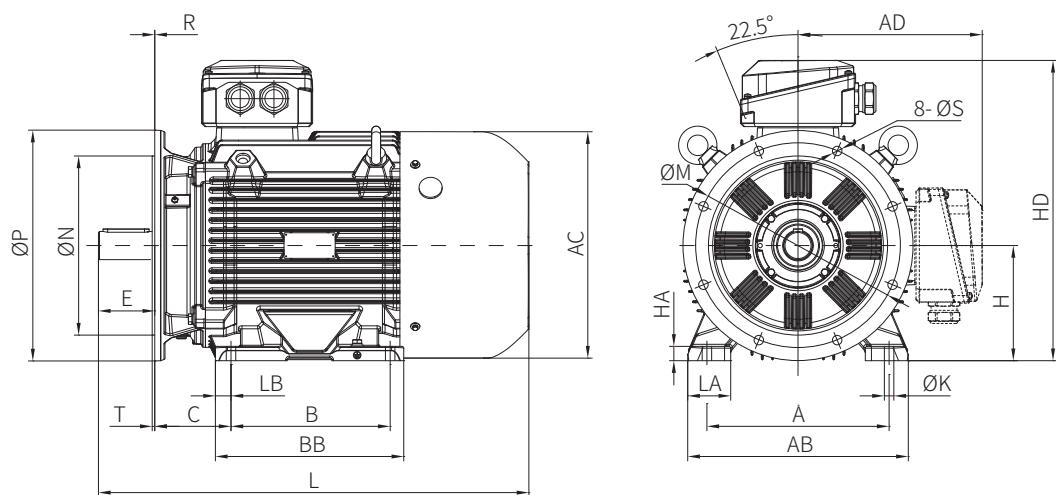
IM B35
IM 2001
80~100



IM B35
IM 2001
112~180



IM B35
IM 2001
200~315



B35 Cast iron IE5

| Frame | Speed (r/min) | Mounting dimensions (mm) | | | | | | | | | | | | | | Boundary dimension (mm) | | | | | | | | | |
|-------|------------------|--------------------------|-----|-----|----|-----|----|------|-----|------|-----|-----|-----|-------|------|-------------------------|------|------|-----|-----|----|-----|-----|-----|--------------|
| | | A | B | C | D | E | F | G | H | K | M | N | P | R | S | T | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 80M | 1000~3000 | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 32 | 15 | 157 | 146 | 10 | 163 | 136 | 221 | 299 (320) |
| 90S | 1000~3000 | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 37 | 16.6 | 172 | 153 | 12 | 177 | 149 | 244 | 329 |
| 90L | 1000~3000 | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 37 | 16.6 | 172 | 175 | 12 | 177 | 149 | 244 | 351 (370) |
| 100L | 1000~3000 | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 45 | 19 | 200 | 198 | 15 | 208 | 163 | 268 | 401 |
| 112M | 1000~3000 | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 45 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 (465) |
| 132S | 1000~3000 | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 56.5 | 21.5 | 262 | 184 | 18 | 252 | 203 | 340 | 454 |
| 132M | 1000~1500 | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 56.5 | 21.5 | 262 | 222 | 18 | 252 | 203 | 340 | 492 |
| 160M | 1000~3000 | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 65 | 46 | 314 | 280 | 20 | 318 | 256 | 421 | 590 |
| 160L | 1000~3000 | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 65 | 46 | 314 | 324 | 20 | 318 | 256 | 421 | 634 |
| 180M | 1500~3000 | 279 | 241 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 68 | 26.5 | 349 | 297 | 22 | 360 | 279 | 463 | 655 |
| 180L | 1000~1500 | 279 | 279 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 68 | 26.5 | 349 | 335 | 22 | 360 | 279 | 463 | 693 |
| 200L | 1000~3000 | 318 | 305 | 133 | 55 | 110 | 16 | 49 | 200 | 18.5 | 350 | 300 | 400 | 0±3.0 | 18.5 | 5 | 84 | 30 | 388 | 380 | 25 | 396 | 321 | 526 | 796 |
| 225S | 1500 | 356 | 286 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 84 | 43 | 431 | 368 | 28 | 442 | 345 | 570 | 846 |
| 225M | 3000 | 356 | 311 | 149 | 55 | 110 | 16 | 49 | 225 | 18.5 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 841 |
| 225M | 1000~1500 | 356 | 311 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 841 |
| 250M | 3000 | 406 | 349 | 168 | 60 | 140 | 18 | 53 | 250 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 250M | 1000~1500 | 406 | 349 | 168 | 65 | 140 | 18 | 58 | 250 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 280S | 3000 | 457 | 368 | 190 | 65 | 140 | 18 | 58 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280S | 1000~1500 | 457 | 368 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280M | 3000 | 457 | 419 | 190 | 65 | 140 | 18 | 58 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 280M | 1000~1500 | 457 | 419 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 315S | 3000 | 508 | 406 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1190 |
| 315S | 1000~1500 | 508 | 406 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1220 |
| 315M | 3000 | 508 | 457 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1290 |
| 315M | 1000~1500 | 508 | 457 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |
| 315L | 3000 | 508 | 508 | 216 | 65 | 140 | 18 | 58 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1290 |
| 315L | 1000~1500 | 508 | 508 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |

Note: The dimensions in brackets are the dimensions of the descending center height series.

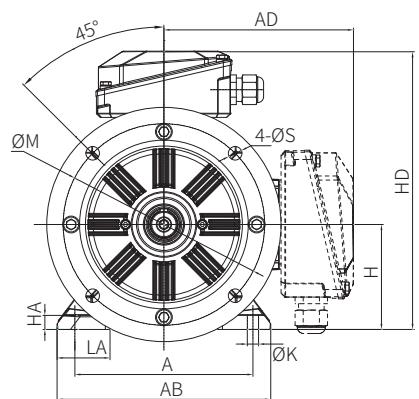
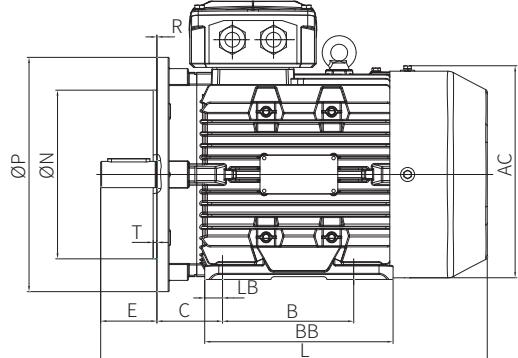
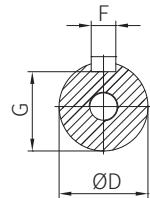
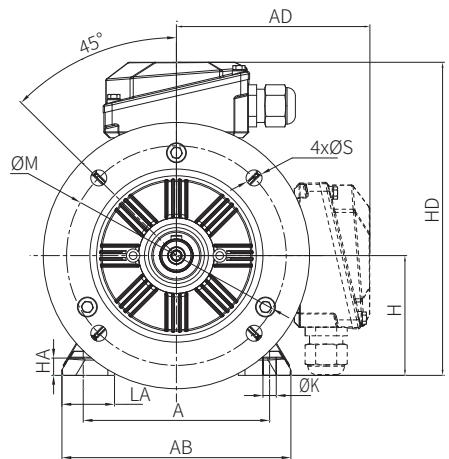
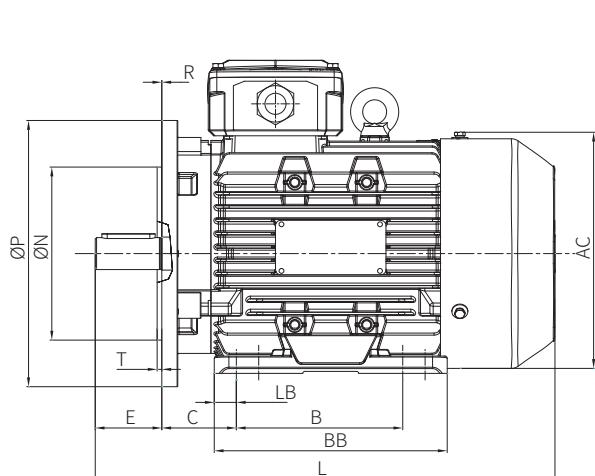
B35 Cast iron IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | | | | | | Boundary dimension (mm) | | | | | | | | | |
|--------|--------------------------|-----|-----|----|-----|----|------|-----|------|-----|-----|-----|-------|------|-------------------------|------|------|-----|-----|----|-----|-----|-----|------|
| | A | B | C | D | E | F | G | H | K | M | N | P | R | S | T | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 80M | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 32 | 15 | 157 | 146 | 10 | 163 | 136 | 221 | 299 |
| 90S | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 37 | 16.6 | 172 | 153 | 12 | 177 | 149 | 244 | 329 |
| 90L | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 37 | 16.6 | 172 | 175 | 12 | 177 | 149 | 244 | 351 |
| 100L | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 45 | 19 | 200 | 198 | 15 | 208 | 163 | 268 | 401 |
| 112M | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 45 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 |
| 132S | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 56.5 | 21.5 | 262 | 184 | 18 | 252 | 203 | 340 | 454 |
| 132M/L | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 56.5 | 21.5 | 262 | 222 | 18 | 252 | 203 | 340 | 492 |
| 160M | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 65 | 46 | 314 | 280 | 20 | 318 | 256 | 421 | 590 |
| 160L | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 65 | 46 | 314 | 324 | 20 | 318 | 256 | 421 | 634 |
| 180M | 279 | 241 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 68 | 26.5 | 349 | 297 | 22 | 360 | 279 | 463 | 655 |
| 180L | 279 | 279 | 121 | 48 | 110 | 14 | 42.5 | 180 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 68 | 26.5 | 349 | 335 | 22 | 360 | 279 | 463 | 693 |
| 200L | 318 | 305 | 133 | 55 | 110 | 16 | 49 | 200 | 18.5 | 350 | 300 | 400 | 0±3.0 | 18.5 | 5 | 84 | 30 | 388 | 380 | 25 | 396 | 321 | 526 | 796 |
| 225S | 356 | 286 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 84 | 43 | 431 | 368 | 28 | 442 | 345 | 570 | 846 |
| 225M | 356 | 311 | 149 | 60 | 140 | 18 | 53 | 225 | 18.5 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 84 | 30.5 | 431 | 368 | 28 | 442 | 345 | 570 | 841 |
| 250M | 406 | 349 | 168 | 65 | 140 | 18 | 58 | 250 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 80 | 43 | 484 | 421 | 30 | 488 | 421 | 671 | 929 |
| 280S | 457 | 368 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 55 | 542 | 460 | 35 | 547 | 449 | 728 | 1007 |
| 280M | 457 | 419 | 190 | 75 | 140 | 20 | 67.5 | 280 | 24 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 84 | 58.5 | 542 | 515 | 35 | 547 | 449 | 728 | 1055 |
| 315S | 508 | 406 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 540 | 40 | 631 | 507 | 822 | 1220 |
| 315M | 508 | 457 | 216 | 80 | 170 | 22 | 71 | 315 | 28 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 115 | 46 | 628 | 640 | 40 | 631 | 507 | 822 | 1320 |

B35 Cast aluminum

IM B35
IM 2001
56~100

56~90Swithout eyebolt



IM B35
IM 2001
112~160

B35 Cast aluminum IE5

| Frame | Speed (r/min) | Mounting dimensions (mm) | | | | | | | | | | | | | | | Boundary dimension (mm) | | | | | | | | |
|-------|------------------|--------------------------|-----|-----|----|-----|----|------|-----|------|-----|-----|-----|-------|------|-----|-------------------------|------|-----|-----|----|-----|-----|-----|--------------|
| | | A | B | C | D | E | F | G | H | K | M | N | P | R | S | T | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 63M | 1000~3000 | 100 | 80 | 40 | 11 | 23 | 4 | 8.5 | 63 | 7 | 115 | 95 | 140 | 0±1.0 | 10 | 3 | 31 | 12.5 | 125 | 100 | 8 | 125 | 102 | 165 | 233 |
| 71M | 1000~3000 | 112 | 90 | 45 | 14 | 30 | 5 | 11 | 71 | 7 | 130 | 110 | 160 | 0±1.0 | 10 | 3.5 | 30 | 14.5 | 138 | 115 | 9 | 141 | 110 | 181 | 250 |
| 80M | 1000~3000 | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 38.5 | 12.5 | 156 | 125 | 10 | 160 | 131 | 211 | 315 (336) |
| 90S | 1000~3000 | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 39.5 | 16.6 | 172 | 150 | 13 | 177 | 149 | 244 | 329 |
| 90L | 1000~3000 | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 39.5 | 16.6 | 172 | 175 | 13 | 177 | 149 | 244 | 351 (370) |
| 100L | 1000~3000 | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 46.5 | 19 | 200 | 198 | 13 | 208 | 163 | 268 | 401 |
| 112M | 1000~3000 | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 56.5 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 (465) |
| 132S | 1000~3000 | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 60 | 45 | 262 | 230 | 18 | 260 | 210 | 345 | 450 |
| 132M | 1000~3000 | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 60 | 36 | 262 | 250 | 18 | 260 | 210 | 345 | 490 |
| 160M | 1000~3000 | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 69.5 | 27 | 314 | 280 | 20 | 320 | 260 | 422 | 620 |
| 160L | 1000~3000 | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 69.5 | 27 | 314 | 324 | 20 | 320 | 260 | 422 | 665 |

Note: The dimensions in brackets are the dimensions of the descending center height series.

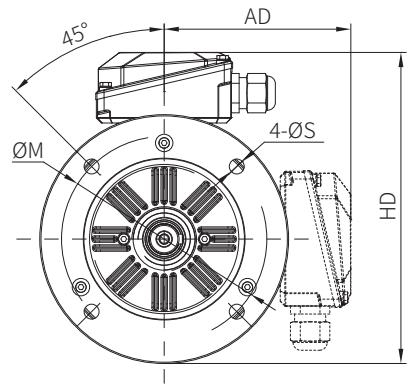
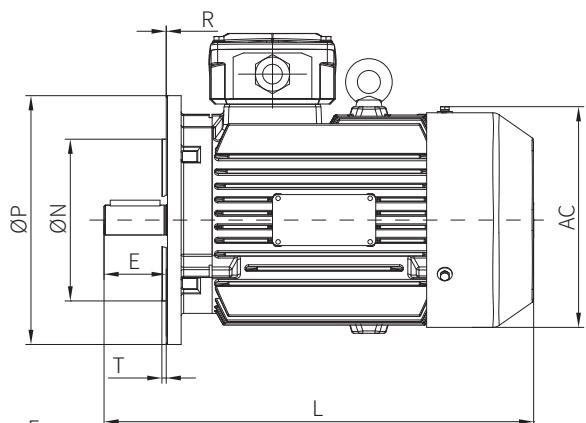
B35 Cast aluminum IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | | | | | | | Boundary dimension (mm) | | | | | | | | |
|-------|--------------------------|-----|-----|----|-----|----|------|-----|------|-----|-----|-----|-------|------|-----|-------------------------|------|-----|-----|-----|-----|-----|-----|-----|
| | A | B | C | D | E | F | G | H | K | M | N | P | R | S | T | LA | LB | AB | BB | HA | AC | AD | HD | L |
| 56M | 90 | 71 | 36 | 9 | 20 | 3 | 7.2 | 56 | 6 | 100 | 80 | 120 | 0±1.0 | 7 | 3 | 25 | 12.5 | 110 | 91 | 7.5 | 106 | 96 | 152 | 186 |
| 63M | 100 | 80 | 40 | 11 | 23 | 4 | 8.5 | 63 | 7 | 115 | 95 | 140 | 0±1.0 | 10 | 3 | 31 | 12.5 | 125 | 100 | 8 | 125 | 102 | 165 | 233 |
| 71M | 112 | 90 | 45 | 14 | 30 | 5 | 11 | 71 | 7 | 130 | 110 | 160 | 0±1.0 | 10 | 3.5 | 30 | 14.5 | 138 | 115 | 9 | 141 | 110 | 181 | 250 |
| 80M | 125 | 100 | 50 | 19 | 40 | 6 | 15.5 | 80 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 38.5 | 12.5 | 156 | 125 | 10 | 160 | 131 | 211 | 315 |
| 90S | 140 | 100 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 39.5 | 16.6 | 172 | 150 | 13 | 177 | 149 | 244 | 329 |
| 90L | 140 | 125 | 56 | 24 | 50 | 8 | 20 | 90 | 10 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 39.5 | 16.6 | 172 | 175 | 13 | 177 | 149 | 244 | 351 |
| 100L | 160 | 140 | 63 | 28 | 60 | 8 | 24 | 100 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 46.5 | 19 | 200 | 198 | 13 | 208 | 163 | 268 | 401 |
| 112M | 190 | 140 | 70 | 28 | 60 | 8 | 24 | 112 | 12 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 56.5 | 19 | 228 | 201 | 15 | 226 | 189 | 305 | 417 |
| 132S | 216 | 140 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 60 | 45 | 262 | 230 | 18 | 260 | 210 | 345 | 450 |
| 132M | 216 | 178 | 89 | 38 | 80 | 10 | 33 | 132 | 12 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 60 | 36 | 262 | 250 | 18 | 260 | 210 | 345 | 490 |
| 160M | 254 | 210 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 69.5 | 27 | 314 | 280 | 20 | 320 | 260 | 422 | 620 |
| 160L | 254 | 254 | 108 | 42 | 110 | 12 | 37 | 160 | 14.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 69.5 | 27 | 314 | 324 | 20 | 320 | 260 | 422 | 665 |

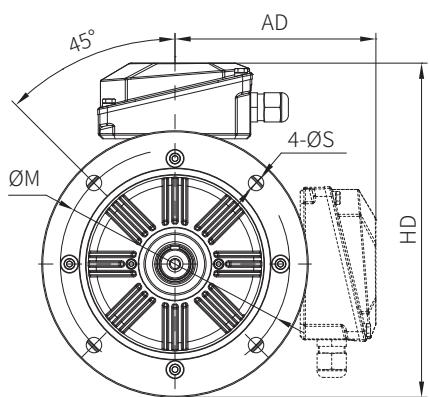
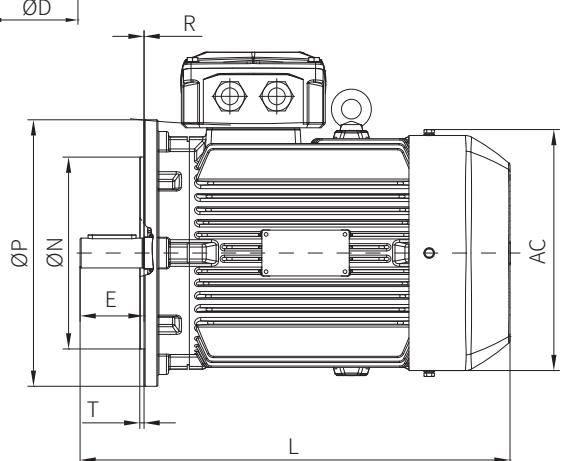
▼ B5&V1 Motor installation and dimensions

B5 & V1 Cast iron

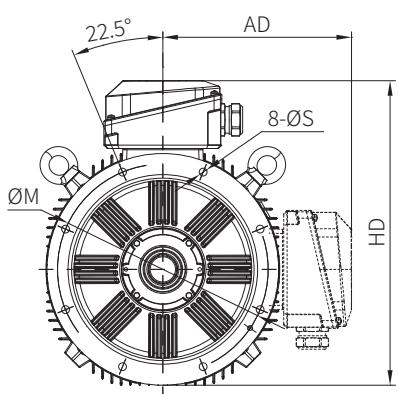
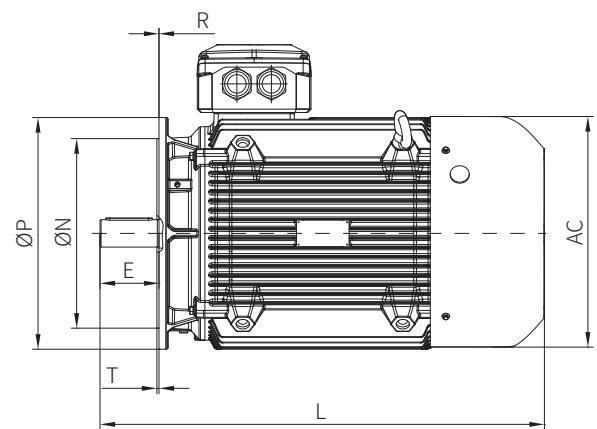
IM B5/IM V1
IM 3001/IM 3011
80~100



IM B5/IM V1
IM 3001/IM 3011
112~180



IM B5/IM V1
IM 3001/IM 3011
200~315



B5 & V1 Cast iron IE5

| Frame | Speed (r/min) | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | |
|-------|------------------|--------------------------|-----|----|------|-----|-----|-----|-------|------|-----|-------------------------|-----|-----|--------------|
| | | D | E | F | G | M | N | P | R | S | T | AC | AD | HD | L |
| 80M | 1000~3000 | 19 | 40 | 6 | 15.5 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 163 | 136 | 241 | 299 (320) |
| 90S | 1000~3000 | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 329 |
| 90L | 1000~3000 | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 351 (370) |
| 100L | 1000~3000 | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 208 | 163 | 293 | 401 |
| 112M | 1000~3000 | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 226 | 189 | 318 | 417 (465) |
| 132S | 1000~3000 | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 252 | 203 | 358 | 454 |
| 132M | 1000~1500 | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 252 | 203 | 358 | 492 |
| 160M | 1000~3000 | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 318 | 256 | 436 | 590 |
| 160L | 1000~3000 | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 318 | 256 | 436 | 634 |
| 180M | 1500~3000 | 48 | 110 | 14 | 42.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 360 | 279 | 458 | 655 |
| 180L | 1000~1500 | 48 | 110 | 14 | 42.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 360 | 279 | 458 | 693 |
| 200L | 1000~3000 | 55 | 110 | 16 | 49 | 350 | 300 | 400 | 0±3.0 | 18.5 | 5 | 396 | 321 | 526 | 796 |
| 225S | 1500 | 60 | 140 | 18 | 53 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 442 | 345 | 580 | 846 |
| 225M | 3000 | 55 | 110 | 16 | 49 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 442 | 345 | 580 | 841 |
| 225M | 1000~1500 | 60 | 140 | 18 | 53 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 442 | 345 | 580 | 871 |
| 250M | 3000 | 60 | 140 | 18 | 53 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 488 | 421 | 696 | 929 |
| 250M | 1000~1500 | 65 | 140 | 18 | 58 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 488 | 421 | 696 | 929 |
| 280S | 3000 | 65 | 140 | 18 | 58 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1007 |
| 280S | 1000~1500 | 75 | 140 | 20 | 67.5 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1007 |
| 280M | 3000 | 65 | 140 | 18 | 58 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1055 |
| 280M | 1000~1500 | 75 | 140 | 20 | 67.5 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1055 |
| 315S | 3000 | 65 | 140 | 18 | 58 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1190 |
| 315S | 1000~1500 | 80 | 170 | 22 | 71 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1220 |
| 315M | 3000 | 65 | 140 | 18 | 58 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1290 |
| 315M | 1000~1500 | 80 | 170 | 22 | 71 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1320 |
| 315L | 3000 | 65 | 140 | 18 | 58 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1290 |
| 315L | 1000~1500 | 80 | 170 | 22 | 71 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1320 |

Note: The dimensions in brackets are the dimensions of the descending center height series.

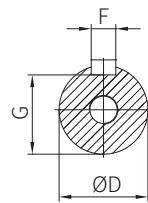
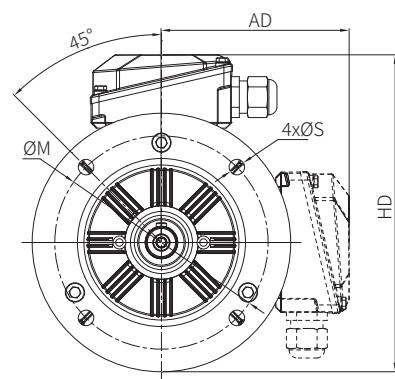
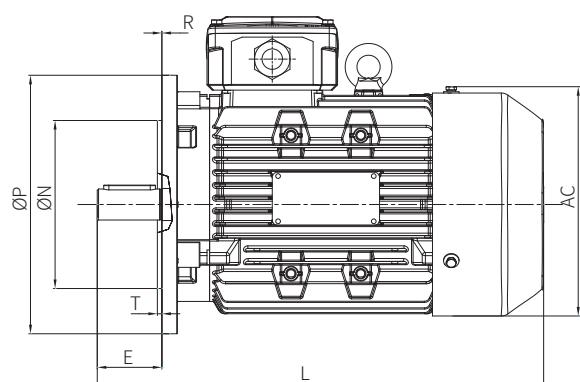
B5 & V1 Cast iron IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | |
|-------|--------------------------|-----|----|------|-----|-----|-----|-------|------|-----|-------------------------|-----|-----|------|
| | D | E | F | G | M | N | P | R | S | T | AC | AD | HD | L |
| 80M | 19 | 40 | 6 | 15.5 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 163 | 136 | 241 | 299 |
| 90S | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 329 |
| 90L | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 351 |
| 100L | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 208 | 163 | 293 | 401 |
| 112M | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 226 | 189 | 318 | 417 |
| 132S | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 252 | 203 | 358 | 454 |
| 132M | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 252 | 203 | 358 | 492 |
| 160M | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 318 | 256 | 436 | 590 |
| 160L | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 318 | 256 | 436 | 634 |
| 180M | 48 | 110 | 14 | 42.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 360 | 279 | 458 | 655 |
| 180L | 48 | 110 | 14 | 42.5 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 360 | 279 | 458 | 693 |
| 200L | 55 | 110 | 16 | 49 | 350 | 300 | 400 | 0±3.0 | 18.5 | 5 | 396 | 321 | 526 | 796 |
| 225S | 60 | 140 | 18 | 53 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 442 | 345 | 580 | 846 |
| 225M | 60 | 140 | 18 | 53 | 400 | 350 | 450 | 0±4.0 | 18.5 | 5 | 442 | 345 | 580 | 871 |
| 250M | 65 | 140 | 18 | 58 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 488 | 421 | 696 | 929 |
| 280S | 75 | 140 | 20 | 67.5 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1007 |
| 280M | 75 | 140 | 20 | 67.5 | 500 | 450 | 550 | 0±4.0 | 18.5 | 5 | 547 | 449 | 723 | 1055 |
| 315S | 80 | 170 | 22 | 71 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1220 |
| 315M | 80 | 170 | 22 | 71 | 600 | 550 | 660 | 0±4.0 | 24 | 6 | 631 | 507 | 850 | 1320 |

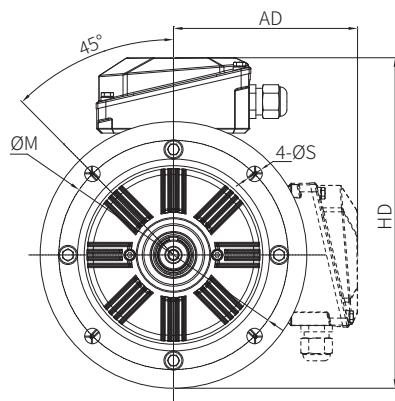
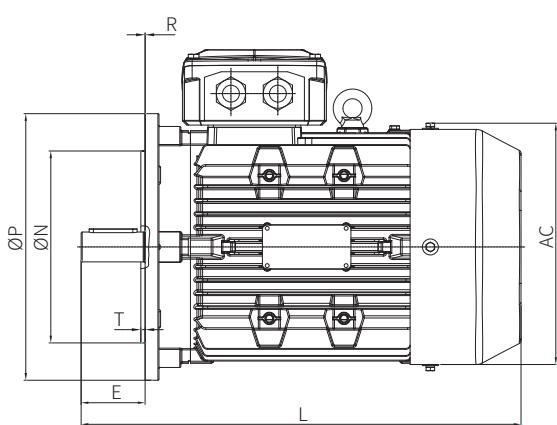
B5 & V1 Cast aluminum

IM B5/IM V1
IM 3001/IM 3011
56~100

56~90S without eyebolt



IM B5/IM V1
IM 3001/IM 3011
112~160



B5 & V1 Cast aluminum IE5

| Frame | Speed r/min | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | |
|-------|-------------|--------------------------|-----|----|------|-----|-----|-----|-------|------|-----|-------------------------|-----|-----|--------------|
| | | D | E | F | G | M | N | P | R | S | T | AC | AD | HD | L |
| 63M | 1000~3000 | 11 | 23 | 4 | 8.5 | 115 | 95 | 140 | 0±1.0 | 10 | 3 | 125 | 102 | 172 | 233 |
| 71M | 1000~3000 | 14 | 30 | 5 | 11 | 130 | 110 | 160 | 0±1.0 | 10 | 3.5 | 141 | 110 | 190 | 250 |
| 80M | 1000~3000 | 19 | 40 | 6 | 15.5 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 160 | 131 | 231 | 315 (336) |
| 90S | 1000~3000 | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 329 |
| 90L | 1000~3000 | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 351 (370) |
| 100L | 1000~3000 | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 208 | 163 | 293 | 401 |
| 112M | 1000~3000 | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 226 | 189 | 315 | 417 (465) |
| 132S | 1000~3000 | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 260 | 210 | 363 | 450 |
| 132M | 1000~3000 | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 260 | 210 | 363 | 490 |
| 160M | 1000~3000 | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 320 | 260 | 437 | 620 |
| 160L | 1000~3000 | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 320 | 260 | 437 | 665 |

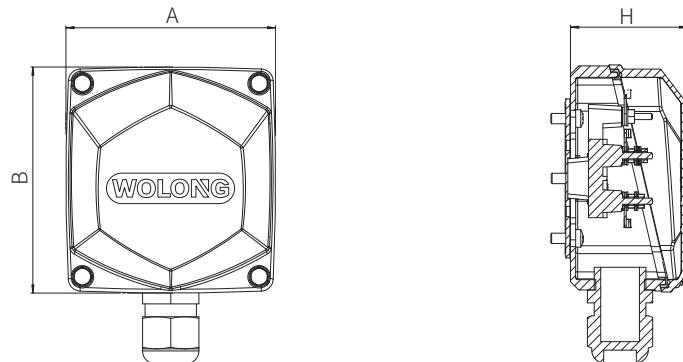
Note: The dimensions in brackets are the dimensions of the descending center height series.

B5 & V1 Cast aluminum IE4

| Frame | Mounting dimensions (mm) | | | | | | | | | | Boundary dimension (mm) | | | |
|-------|--------------------------|-----|----|------|-----|-----|-----|-------|------|-----|-------------------------|-----|-----|-----|
| | D | E | F | G | M | N | P | R | S | T | AC | AD | HD | L |
| 56M | 9 | 20 | 3 | 7.2 | 100 | 80 | 120 | 0±1.0 | 7 | 3 | 106 | 96 | 156 | 197 |
| 63M | 11 | 23 | 4 | 8.5 | 115 | 95 | 140 | 0±1.0 | 10 | 3 | 125 | 102 | 172 | 233 |
| 71M | 14 | 30 | 5 | 11 | 130 | 110 | 160 | 0±1.0 | 10 | 3.5 | 141 | 110 | 190 | 250 |
| 80M | 19 | 40 | 6 | 15.5 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 160 | 131 | 231 | 315 |
| 90S | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 329 |
| 90L | 24 | 50 | 8 | 20 | 165 | 130 | 200 | 0±1.5 | 12 | 3.5 | 177 | 149 | 254 | 351 |
| 100L | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 208 | 163 | 293 | 401 |
| 112M | 28 | 60 | 8 | 24 | 215 | 180 | 250 | 0±2.0 | 14.5 | 4 | 226 | 189 | 315 | 417 |
| 132S | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 260 | 210 | 363 | 450 |
| 132M | 38 | 80 | 10 | 33 | 265 | 230 | 300 | 0±2.0 | 14.5 | 4 | 260 | 210 | 363 | 490 |
| 160M | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 320 | 260 | 437 | 620 |
| 160L | 42 | 110 | 12 | 37 | 300 | 250 | 350 | 0±3.0 | 18.5 | 5 | 320 | 260 | 437 | 665 |

Technical information

Terminal box



IE5 Standard frame size Terminal box

| Frame | Boundary dimension AxBxH(mm) | Number and size of outlet holes | Single hole screw sleeve can lock cable diameter range (mm) | Thread of terminal |
|---------|------------------------------|---------------------------------|---|--------------------|
| 63~80 | 90x96x50 | 1-M25x1.5 | Φ8~Φ12 | M4 |
| 90~100 | 102x110x57.5 | 1-M25x1.5 | Φ8~Φ12 | M4 |
| 112~132 | 136x146x72 | 2-M25x1.5 | Φ8~Φ12 | M5 |
| 160~180 | 171x181x91 | 2-M32x1.5 | Φ16~Φ21 | M6 |
| 200~225 | 220x230x113 | 2-M50x1.5 | Φ32~Φ39 | M8 |
| 250~280 | 270x280x162 | 2-M63x1.5 | Φ37~Φ44 | M10 |
| 315 | 312x329x175 | 2-M63x1.5 | Φ37~Φ44 | M12 |

IE5 Smaller frame size Terminal box

| Frame | Boundary dimension AxBxH(mm) | Number and size of outlet holes | Single hole screw sleeve can lock cable diameter range (mm) | Thread of terminal |
|---------|------------------------------|---------------------------------|---|--------------------|
| 63~80 | 90x96x50 | 1-M20x1.5 | Φ6~Φ12 | M4 |
| 90~100 | 102x110x57.5 | 1-M25x1.5 | Φ13~Φ18 | M4 |
| 112~132 | 136x146x72 | 2-M32x1.5 | Φ16~Φ21 | M6 |
| 160~180 | 171x181x91 | 2-M40x1.5 | Φ22~Φ32 | M8 |
| 200~225 | 220x230x113 | 2-M50x1.5 | Φ32~Φ39 | M10 |
| 250~280 | 270x280x116.5 | 2-M63x1.5 | Φ37~Φ44 | M12 |
| 315 | 312x329x175 | 2-M72x2 | Φ42~Φ52 | M16 |

IE4 Terminal box

| Frame | Boundary dimension AxBxH(mm) | Number and size of outlet holes | Single hole screw sleeve can lock cable diameter range (mm) | Thread of terminal |
|---------|------------------------------|---------------------------------|---|--------------------|
| 56~80 | 90x96x50 | 1-M20x1.5 | Φ6~Φ12 | M4 |
| 90~100 | 102x110x57.5 | 1-M25x1.5 | Φ13~Φ18 | M4 |
| 112~132 | 136x146x72 | 2-M32x1.5 | Φ16~Φ21 | M6 |
| 160~180 | 171x181x91 | 2-M40x1.5 | Φ22~Φ32 | M8 |
| 200~225 | 220x230x113 | 2-M50x1.5 | Φ32~Φ39 | M10 |
| 250~280 | 270x280x116.5 | 2-M63x1.5 | Φ37~Φ44 | M12 |
| 315 | 312x329x175 | 2-M72x2 | Φ42~Φ52 | M16 |

▼ Lifting ring

| Frame | Lifting ring | Horizontal installation | |
|---------|--------------|-------------------------|--|
| | | Quantity | Location |
| 56~90S | - | - | - |
| 90L~112 | M8 | 1 | A lifting ring mounted on top of the frame |
| 132 | M10 | 1 | |
| 160 | M12 | 1 | |
| 180 | M16 | 1 | |
| 200~225 | M20 | 2 | |
| 250~280 | M24 | 2 | |
| 315 | M30 | 2 | |

▼ Bearing type

IE5 Standard frame size Bearing type

| Frame | Speed r/min | DE | NDE |
|-------|-------------|--------|--------|
| 63 | 1000-3000 | 6201ZZ | 6201ZZ |
| 71 | 1000-3000 | 6202ZZ | 6202ZZ |
| 80 | 1000-3000 | 6204ZZ | 6204ZZ |
| 90 | 1000-3000 | 6205ZZ | 6203ZZ |
| 100 | 1000-3000 | 6206ZZ | 6205ZZ |
| 112 | 1000-3000 | 6206ZZ | 6206ZZ |
| 132 | 1000-3000 | 6208ZZ | 6305ZZ |
| 160 | 1000-3000 | 6309ZZ | 6307ZZ |
| 180 | 1000-3000 | 6310ZZ | 6308ZZ |
| 200 | 1000-3000 | 6312 | 6212 |
| 225 | 3000 | 6312 | 6312 |
| 225 | 1000-1500 | 6313 | 6312 |
| 250 | 3000 | 6313 | 6313 |
| 250 | 1000-1500 | 6314 | 6313 |
| 280 | 3000 | 6314 | 6314 |
| 280 | 1000-1500 | 6317 | 6314 |
| 315 | 3000 | 6317 | 6317 |
| 315 | 1000-1500 | 6319 | 6319 |

Note: Bearing selection can be changed according to the requirements of customers' working conditions. Choice angular contact bearings or short cylindrical bearings, for example.

IE5 Smaller frame size Bearing type

| Frame | Speed r/min | DE | NDE |
|--------------|--------------------|-----------|------------|
| 63 | 1000~3000 | 6201ZZ | 6201ZZ |
| 71 | 1000~3000 | 6202ZZ | 6202ZZ |
| 80 | 1000~3000 | 6204ZZ | 6204ZZ |
| 90 | 1000~3000 | 6205ZZ | 6203ZZ |
| 100 | 1000~3000 | 6206ZZ | 6205ZZ |
| 112 | 1000~3000 | 6206ZZ | 6206ZZ |
| 132 | 1000~3000 | 6208ZZ | 6208ZZ |
| 160 | 1000~3000 | 6309ZZ | 6309ZZ |
| 180 | 1000~3000 | 6310ZZ | 6308ZZ |
| 200 | 1000~3000 | 6312 | 6212 |
| 225 | 1000~3000 | 6313 | 6312 |
| 250 | 1000~3000 | 6314 | 6313 |
| 280 | 1000~3000 | 6317 | 6314 |
| 315 | 1000~3000 | 6319 | 6319 |

Note: Bearing selection can be changed according to the requirements of customers' working conditions. Choice angular contact bearings or short cylindrical bearings,for example.

IE4 Bearing type

| Frame | Speed r/min | DE | NDE |
|--------------|--------------------|-----------|------------|
| 56 | 1000~3000 | 6200ZZ | 6200ZZ |
| 63 | 1000~3000 | 6201ZZ | 6201ZZ |
| 71 | 1000~3000 | 6202ZZ | 6202ZZ |
| 80 | 1000~3000 | 6204ZZ | 6204ZZ |
| 90 | 1000~3000 | 6205ZZ | 6203ZZ |
| 100 | 1000~3000 | 6206ZZ | 6205ZZ |
| 112 | 1000~3000 | 6206ZZ | 6206ZZ |
| 132 | 1000~3000 | 6208ZZ | 6208ZZ |
| 160 | 1000~3000 | 6309ZZ | 6309ZZ |
| 180 | 1000~3000 | 6310ZZ | 6308ZZ |
| 200 | 1000~3000 | 6312 | 6212 |
| 225 | 1000~3000 | 6313 | 6312 |
| 250 | 1000~3000 | 6314 | 6313 |
| 280 | 1000~3000 | 6317 | 6314 |
| 315 | 1000~3000 | 6319 | 6319 |

Note: Bearing selection can be changed according to the requirements of customers' working conditions. Choice angular contact bearings or short cylindrical bearings,for example.

Ordering guide

▼ The following factors should be taken into account in motor selection:

- Voltage: 380 V 660 V 400 V 690 V Others
- Speed: 3000r/min 1500r/min 1000r/min
- Mounting type: IMB3 IMB35 IMB5 IMV1 Others
- Operating environment: Indoor Outdoor Ambient temperature Altitude
- Protection grade: IP55 IP56
- Equipment type and moment of inertia of load
- Connection mode between the motor and load
- Start mode, start frequency, start voltage drop, etc
- Operating mode: S1 Others
- Insulation grade: 155 (F) 180(H)
- Rotation direction: Clockwise Counterclockwise Bidirectional
- Wiring box position: Top of motor Right side of motor Left side of motor (viewed from the shaft extension end)
- Energy Efficiency Level: IE5 IE4

▼ Example

- Requirements: The center height of the frame is 280, 220kW, 3000r/min, the frame is with bottom foot, end cover without flange, 380V, clockwise direction, IP55 protection class, insulation class F, efficiency IE4.
The motors are labeled as follows: WEPM-280S-220-3000 380V IMB3 IP55 F IE4.
- If users have special requirements on voltage, speed, protection level, rotation direction, installation mode, double shaft extension, noise, vibration, and connection of junction box, they should get the approval of technicians before manufacturing.

※ The data in this sample is subject to change without notice. Please pay attention to change to the sample version.

High Performance Drive & Smart service

▼ WD100 High Performance Drive

- Product introduction

WD100 series high-performance vector low-voltage inverter is Wolong's new generation of high-end inverter, which can realize SVC and VC controlling of synchronous motors and asynchronous motors.



- Application motor

The WD100 series inverter can drive various types of motors such as asynchronous motors, variable frequency motors, AC servo motors, various synchronous motors, high-speed motors, and spindle motors.



- Application field

WD100 series inverters can be widely used in fans, pumps, compressors, plastics, metallurgy, petroleum and petrochemical, mining machinery, HVAC, textiles, ceramics, glass, machine tools and other industries.



▼ Wolong Digital Service

The supporting digital services for motors are composed of two parts, namely, the edge-side intelligent IoT hardware "iMotor Smart Services" and the iMotorLinx IIOT Platform "iMotor Smart Services". Among them, the iMotorLinx Edge product family consists of wireless temperature and vibration integrated sensors (basic version, advanced version), wired vibration sensors, multi-function acquisition controllers (explosion-proof type, intrinsically safe type, ordinary type), electrical signal collectors, etc.

● iMotorLinx Edge

Wireless Temperature Vibration Integrated Sensor

A wireless temperature sensor is a battery-powered wireless sensor that integrates data acquisition and wireless transmission. It measures and pre-processes vibration and temperature data to monitor common problems with rotating equipment, including rotor imbalance, misalignment, mechanical loosening, electrical vibration, bearing damage, etc. The sensor features are as follows:

- Battery powered, no external power required
- Vibration and temperature integrated, compact design for installation, rugged durability
- Wireless communication, data uploaded directly to the server, no need to deploy network equipment on-site
- 0 wiring, no need to lay power cables, signal cables and network cables on site
- Applicable models: All models



Basic Wireless Temperature and Vibration Integrated Sensor



Premium Wireless Temperature and Vibration Integrated Sensor

Multi-function Acquisition Intelligent Controller - Intrinsic safety type

Applicable models: suitable for all types of explosion-proof, conventional H315 and above medium and large industrial motors (including high and low voltage)

Intrinsic safety type ZIX: adapted to increase safety and positive pressure ventilation motors and generators. Explosion-proof safety class Ex Iib IIC T4 Gb



Multi-function Acquisition Intelligent Controller - Explosion-proof

Applicable models: suitable for all types of explosion-proof, conventional H315 and above medium and large industrial motors (including high and low voltage)

Explosion-proof type ZBX: suitable for high and low-pressure explosion-proof motor, explosion-proof safety class:Ex d IIC T6 Gb



The multifunction acquisition controller completely replaces the traditional temperature measurement junction box. An intelligent product integrating signal acquisition, data storage and processing, and intelligent control of a multifunctional acquisition controller. Without changing the traditional configuration, it has the following features:

- Multi-channel and multi-type signal acquisition interfaces, including 4-way vibration signal acquisition, road temperature signal acquisition, etc. It can also provide the data base for the implementation of system software functions
- Multi-channel, multi-type output interfaces, including Ethernet, 4G, RS4 [5], 4-20mA, dry contacts, etc., for easy data communication with other devices or servers
- Intelligent edge computation, capable of cleaning and pre-processing the collected data, extracting fault characteristics, judging equipment start and stop, uploading alarm information according to feature value changes, etc.
- Has the practicability of disconnecting the network, the practicability of network resuming and the convenience of OTA remote upgrade.
- Vibration and temperature information of the device can be displayed locally through the built-in display screen
- Precisely implement intelligent control of motor heaters
- The power box has the function of AC220V/380V to DC24V, which can be used with the acquisition box
- The acquisition box is optionally equipped with AC220V power supply function and can be operated independently
- Inlet standard configuration: M20X1.5 cable glands incoming line
- Optional configuration of access points: customize the number and specification of cable glands according to the needs of the site



● iMotor Smart Services

iMotorLinx IIOT Platform provides users with optional online and offline service packages. Equipment operation data is displayed in real time on the platform, and the operation status is displayed by intelligent algorithm with comprehensive health index. For equipment with fault alarm, maintenance work orders can be generated. Meanwhile, online expert diagnosis and offline depth diagnosis can be requested to determine the nature of the fault and disposal opinions. Troubleshooting and maintenance work orders can be pushed to nearby offline service stations for quick response and closed-loop processing.

PC Interface

User Overview

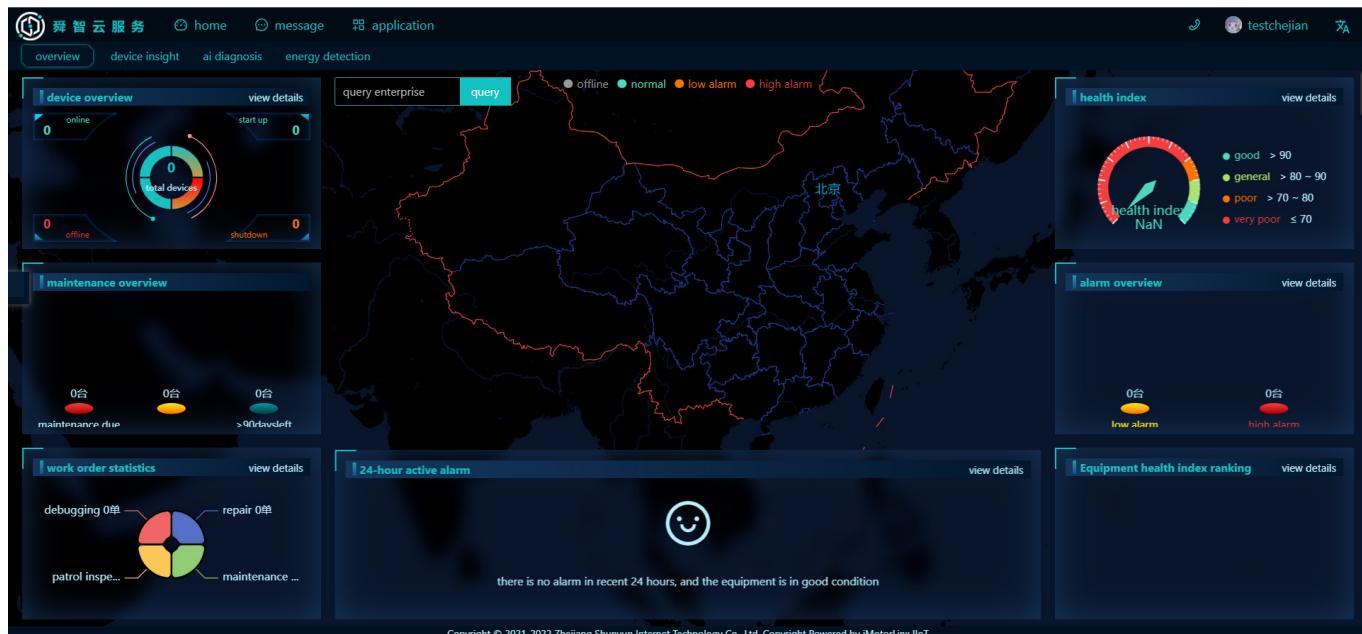
Data visualization, multidimensional statistics, user and device status at a glance

AI Diagnosis

Through data acquisition, further analysis of parameters, such as envelope, power, FFT analysis, etc.

Device Insights

Online diagnosis of device health, multi-dimensional analysis modeling, combined with offline health check-ups, to provide targeted treatment plans



Spare parts

Manage spare parts inventory by entering spare parts for equipment

Equipment management

Create equipment basic information and node architecture to facilitate equipment information maintenance and management operations

Expert Collaboration

Support experts to view real-time images and IoT data in real time for problem diagnosis; Both parties are supported to carry out collaborative interaction through AR tags and 3D models to realize the guidance of background experts to field personnel

APP Interface

Equipment Overview

Provide an overall display of the equipment operation status of the enterprise, including equipment overview, alarm overview, comprehensive health index, etc.

Device Insights

Demonstrate the equipment operating parameters, historical trends, fault alarms, and spectrum analysis



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